

Cut-In Installation of a Bally Door Panel

1. Erect building as described in the installation manual.
2. Mark the cut lines on the building wall, both on the interior and exterior metal skins; the opening should be $1/2$ " larger than the door panel metal measures. If the door is being located from the corner of the building, be sure to allow for the thickness of the walls. Please see the figure for restrictions on door panel locations due to the Speed-Loks at the panel joints. Cut both the interior and the exterior skins on these lines.
3. Cut through the foam insulation. Remember that there are steel straps running through the width of the panels; therefore, a tool which can cut steel is needed. Note: If your exterior finish is profiled, the vertical cut-line must fall on the center of the 3" wide "High Rib". In addition, "Exterior profile closure strip" must be screwed in place behind the top batten strip. A bead of silicone caulk must then be placed on top of the closure strip.
4. Fit the door panel into the opening and fill all voids with silicone caulking.
5. Cover the seams with the batten strips. Using the clearance holes as a guide, drill $9/64$ " diameter pilot holes and attach with $1/8$ " stainless steel pop-rivets.

